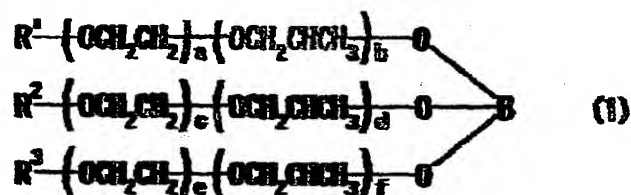


# WHAT IS CLAIMED IS

1. A resin composition for purging away contaminant in the plastic processing machine comprizing

(A) 100 parts by weight of a thermoplastic resin

(B) 0.1-10 parts by weight of a borate ester of polyoxyalkylene expressed by the following general formula (1)



wherein R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> are independently selected from group consisting of hydrogen and hydrocarbon group, a, b, c, d, e and f are positive integers independently from 0 to 30 whose sum is from 6 to 80.

2. A resin composition for purging away contaminant in the plastic processing machine according to claim 1, which further comprizing

(C) 0.1-10 parts by weight of a aminogroup containing compound.

3. A purging method of a contaminant in the plastic processing machine by passing the resin composition of claim 1 or 2 through inside of said plastic processing machine.